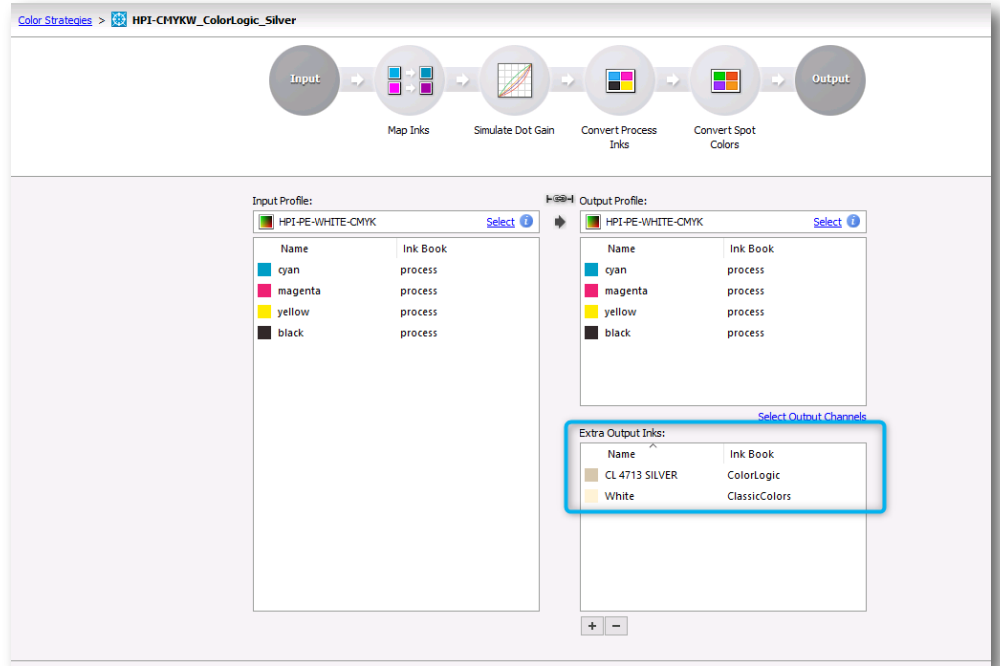**IMPORTANT:** You **do not** need to invert the Color-Logic spot color when printing with silver ink. The invert function is only required if you are printing with white ink – please see our other output guidelines for White ink printing if you are wishing to print Color-Logic files on metallic substrates.

❶

Add the spot color **CL 4713 SILVER** (LAB 80,0,0) to the Designer ink library.

❷

Map the **CL 4713 SILVER** spot color to the **SILVER** ink.

Note:
When surface printing please ensure the silver ink is printed down first, below the CMYK inks.

For reverse printing (clear film) the silver must be printed last, on top of the CMYK.