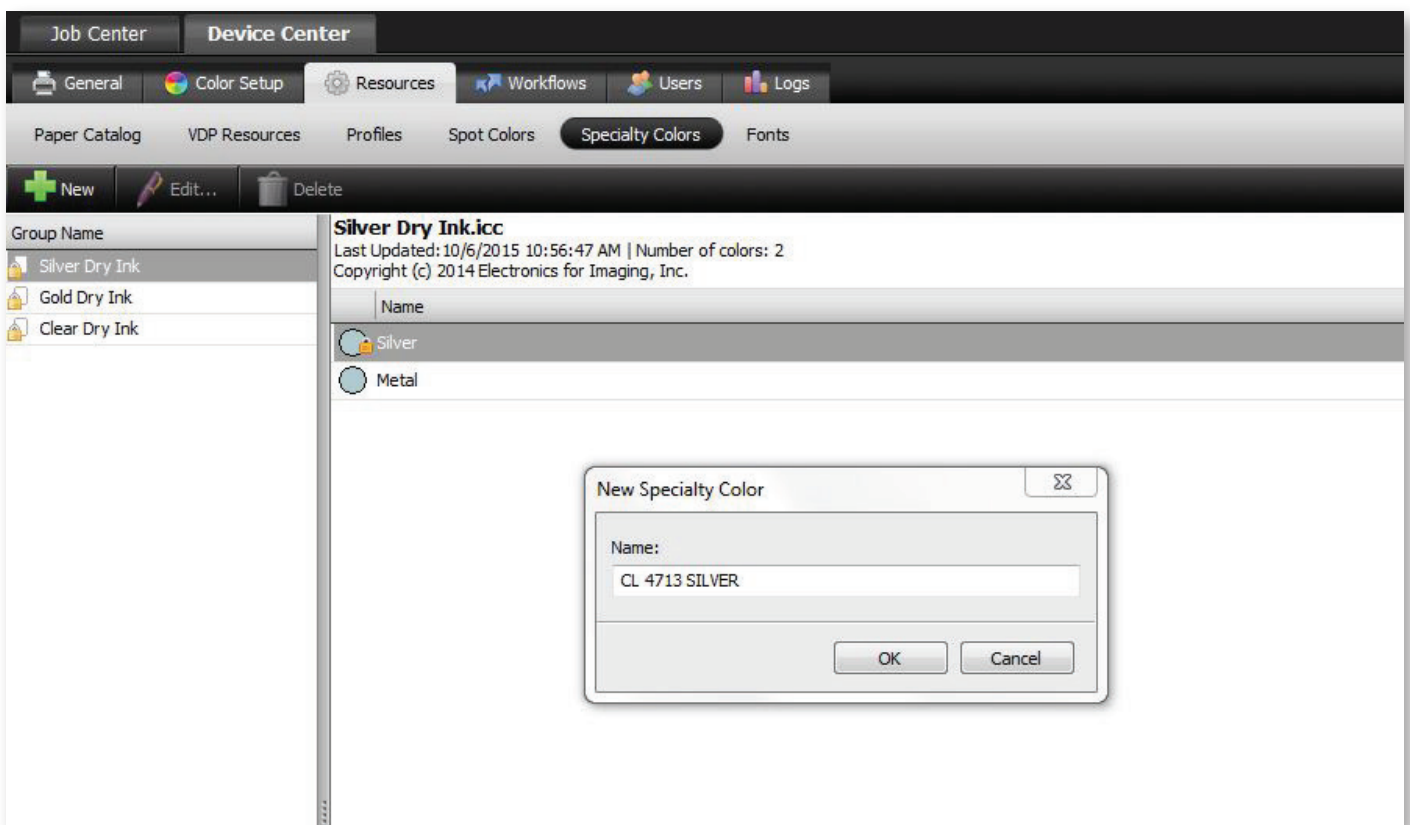


Printing on a Xerox® Color 1000i Press with Xerox® EX-P 1000i Print Server Powered by Fiery®

On the Xerox Press: Make sure Silver Metallic Dry Ink is installed. Create a stock in the Stock Library and assign it to a tray. Make sure the stock is set as “Preprinted Stock”

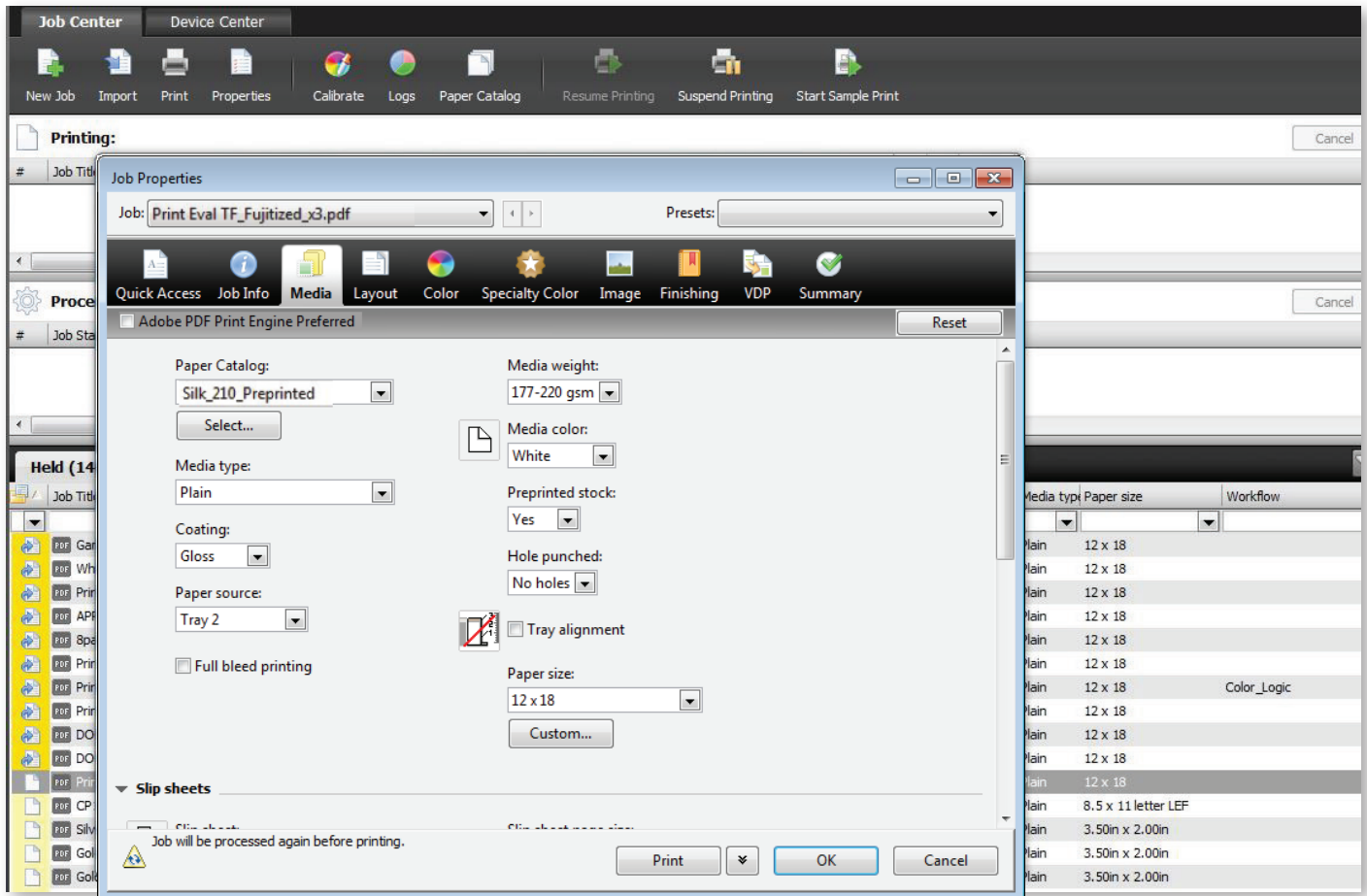
Setting up the Color-Logic spot color naming on the Fiery Command WorkStation:



- Go to **Device Center / Resources / Specialty Colors**
- Select the **Silver Dry Ink** group name.
- Right click and select **Add Color**.
- Enter “**CL 4713 SILVER**” without quotes. Click **OK**.
- Move back to **Job Center**.

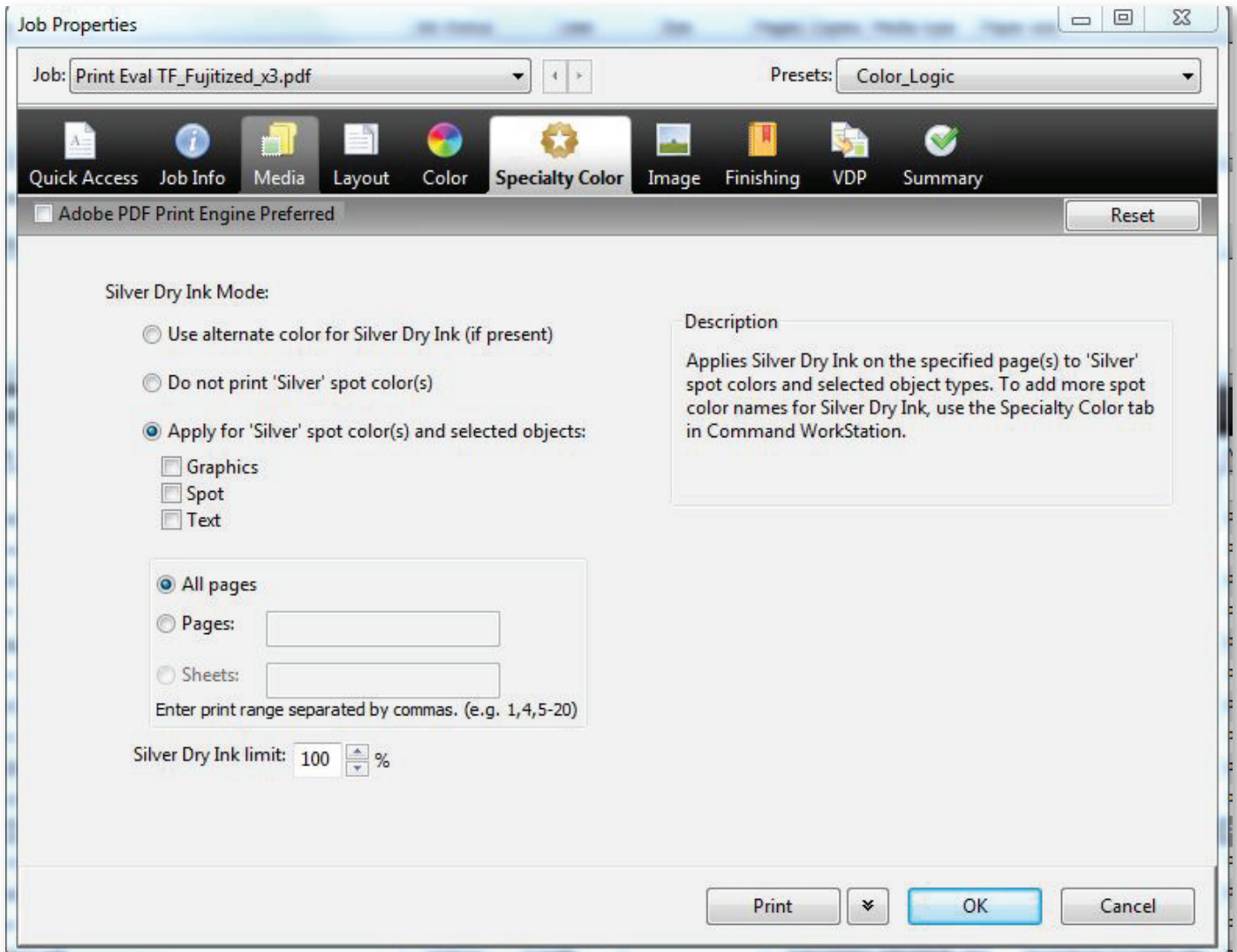
Note the above step only needs to be performed once.

- Drag and drop the Color Logic PDF file into the **Hold queue**.
- Open up the **Job Properties** of the job.



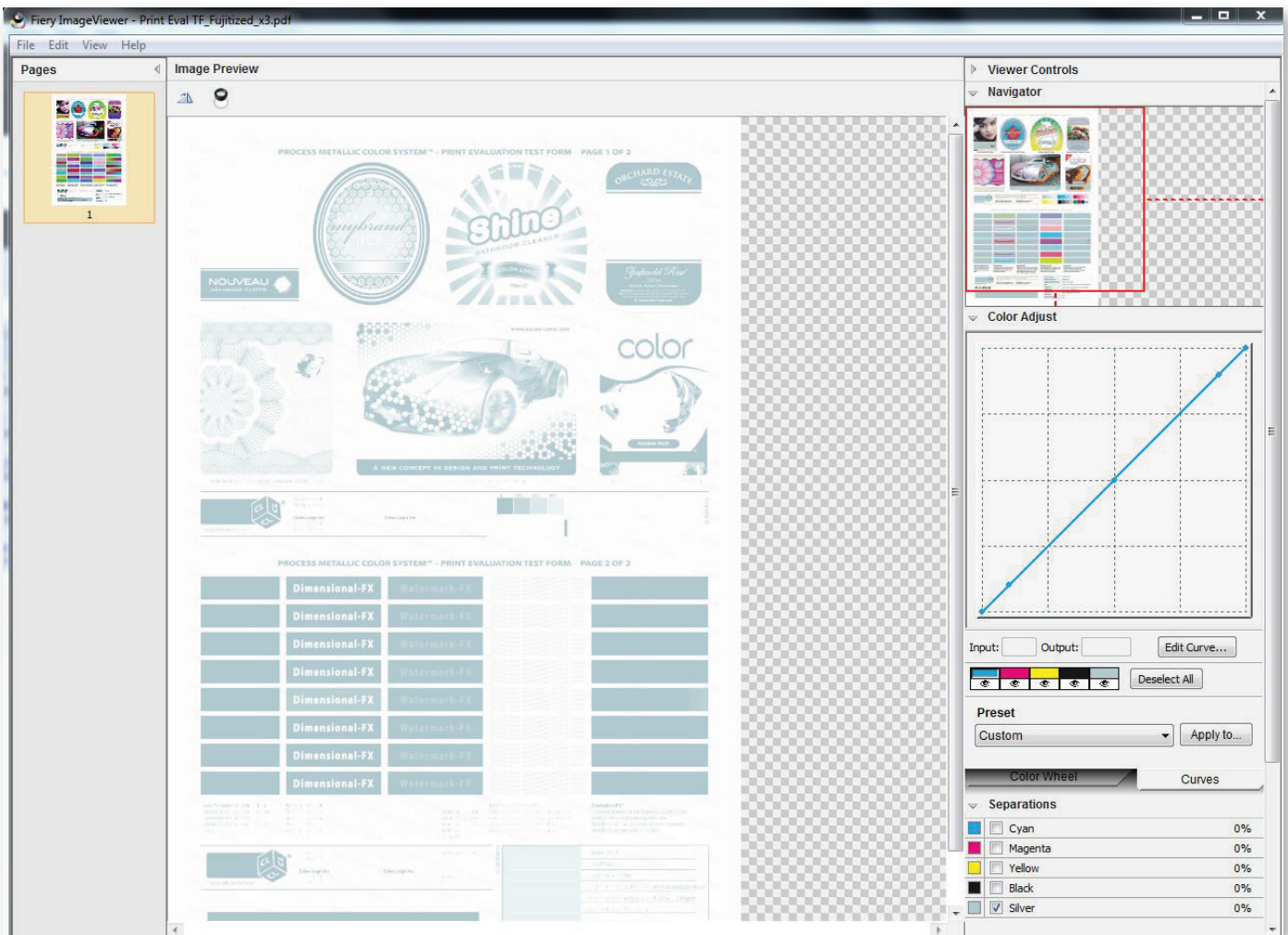
- In the **Media** Tab using the **Paper Catalog** pull-down, select the stock that you created on the press.
- Make other selections, like **Duplex** and **Copies** at this time.

- Move to the **Specialty Color** tab and select: **“Apply for Silver” spot color(s) and selected objects.**



- Click **OK** to save and close job properties.
- Right-click on the job in the held queue and select **Process and Hold.**

- Once the job has completed processing, right click and select **Image Viewer...**

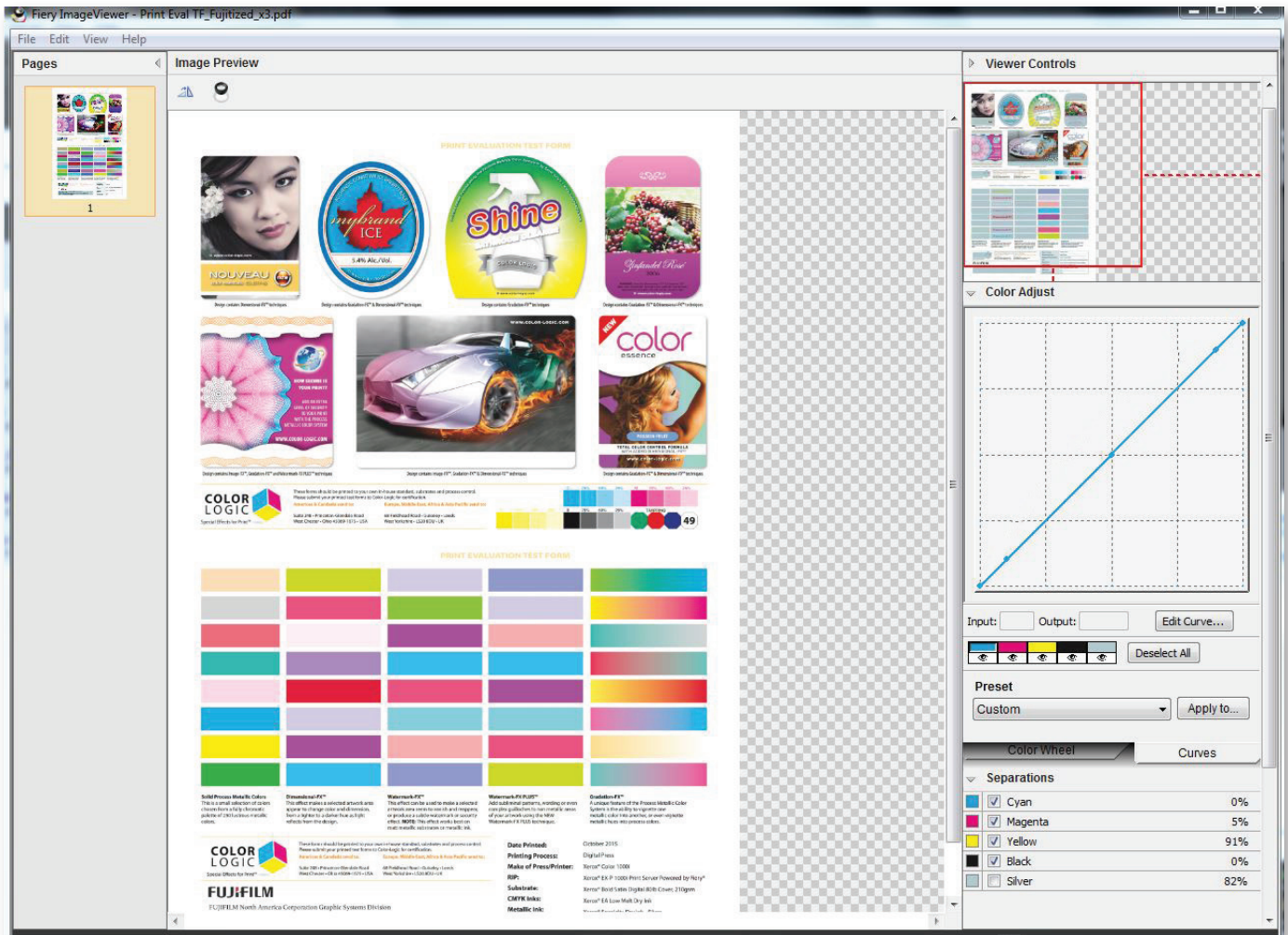


- Select each page in the job (Pages pane on the left) and open the **Separations Pane** (on the right)

Un-check the CMYK channels.

- Close the **Image Viewer** window and say **“Yes”** to save changes to job before closing.
- Print the job. Note: The silver plate **ONLY** prints for all pages.
- Re-load the printed stock face-up in the same tray.

- Re-open image viewer and (check) **turn on CMYK** while **turning off the S plate**.



- Close and save the Image Viewer adjustments.
- Print the final pass of CMYK.